



EN

DECLARATION OF PERFORMANCE

according to Annex III of the Regulation (EU) Nr. 305/2011 (Construction Products Regulation)

Hilti power-actuated fastener X-P 20 B3, X-P 24 B3, X-P 20 B4, X-P 24 B4, X-P 20 G3 and X-P 24 G3 to fasten Hilti electrical fixtures X-EKB (02) MX, X-ECT MX, X-EKS (02) MX, X-EKSC (02) MX, X-FC MX, X-ECH MX (02), X-ECC MX, X-EHS MX, X-FB MX, X-DFB MX and X-EKSC MX.

No. Hilti-DX-DoP-005

1. Unique identification code of the product-type:

Hilti power-actuated fastener X-P 20 B3, X-P 24 B3, X-P 20 B4 and X-P 24 B4 for use with Hilti fastening tool BX 3 and BX4, X-P 20 G3 and X-P 24 G3 for use with Hilti fastening tool GX 3 to fasten Hilti electrical fixtures X-EKB (02) MX, X-ECT MX, X-EKS (02) MX, X-EKSC (02) MX, X-FC MX, X-ECH (02) MX, X-ECC MX, X-EHS MX, X-FB MX, X-DFB MX and X-EKSC MX.

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):

Type and lot number are displayed on the packaging

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

Intended use	Power-actuated fastener for multiple use in concrete for non-structural applications (electrical fixtures)
Base material	Reinforced or unreinforced normal weight concrete according to EN 206-1:2000. Strength classes C20/25 to C35/45 according to EN 206-1:2000. Cracked and non-cracked concrete.
Environmental condition	Structures subject to dry indoor conditions.
Loading	Static and quasi-static loads.

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):

Hilti Aktiengesellschaft, Business Unit Direct Fastening, 9494 Schaan, Fürstentum Liechtenstein

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

n.a.

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V:

System 2+

7. In case of the declaration of performance concerning a construction product covered by a harmonized standard:

n.a.

8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

DIBt, Deutsches Institut für Bautechnik issued ETA-16/0301 on the basis of EAD 330083-03-0601. The notified body MPA-Stuttgart 0672 performed third party tasks under system 2+.

9. Declared performance:

Essential characteristics	Performance
Characteristic and design values of resistance and displacements in non-cracked and cracked concrete	Annex C1 – C4 of ETA-16/0301 (details see below)
Durability	Structures subject to dry conditions.
Reaction to fire of fasteners and fixtures made of metal	Class A1
Reaction to fire of Fixture made of polyamide	NPD
Resistance to fire	NPD



Reference to recommended load data from ETA-16/0301

Maximum service loads $F_{S,max}$

X-EKB 8 (02) MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension service load $N_{S,max}$ [N]
		Flexible cables
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	18.0
Acceptable gap for local failure $\beta \geq 3.3$	3	18.0

X-ECT MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Flexible cables or conduits
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	40
	2	55
Acceptable gap for local failure $\beta \geq 3.3$	3	40
	4	55

X-EKS (02) MX			
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]	
		Flexible cables	Rigid cables or conduits
Acceptable gap for serviceability limit state $\beta \geq 1.5$	0	8.5	5.5
Acceptable gap for local failure $\beta \geq 3.3$	1	8.5	5.5

X-EKSC (02) MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Flexible cables
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	37
Acceptable gap for local failure $\beta \geq 3.3$	3	37



Maximum service loads $F_{S,max}$ (continued)

X-EKSC (02) MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Rigid cables or conduits
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	22
Acceptable gap for local failure $\beta \geq 3.3$	2	22

X-ECH 15 (02) MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Flexible cables
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	45
Acceptable gap for local failure $\beta \geq 3.3$	3	45

X-ECH 30 (02) MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Flexible cables
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	65
Acceptable gap for local failure $\beta \geq 3.3$	3	65

X-FC MX			
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]	
		Flexible cables	Rigid cables or conduits
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	37	22
Acceptable gap for local failure $\beta \geq 3.3$	2	37	22



Maximum service loads $F_{S,max}$ (continued)

X-ECC MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension service load $N_{S,max}$ [N]
		Flexible cables
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	35
	2	50
Acceptable gap for local failure $\beta \geq 3.3$	3	35
	4	50

X-ECC MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension service load $N_{S,max}$ [N]
		Rigid cables or conduits
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	15
	2	30
Acceptable gap for local failure $\beta \geq 3.3$	2	15
	4	30

X-EHS MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension service load $N_{S,max}$ [N]
		Flexible cables
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	60
	2	80
Acceptable gap for local failure $\beta \geq 3.3$	3	60
	4	80



Maximum service loads $F_{S,max}$ (continued)

X-EHS MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension service load $N_{S,max}$ [N]
		Rigid cables or conduits
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	45
Acceptable gap for local failure $\beta \geq 3.3$	3	40
	4	45

X-FB MX and X-DFB MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Flexible cables
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	30
Acceptable gap for local failure $\beta \geq 3.3$	2	20
	3	30

X-FB MX and X-DFB MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Rigid cables or conduits
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	20
Acceptable gap for local failure $\beta \geq 3.3$	2	20



Maximum service loads $F_{S,max}$ (continued)

X-EKSC MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Flexible cables
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	55
Acceptable gap for local failure $\beta \geq 3.3$	2	45
	3	55

X-EKSC MX		
Number of fixing points $n_1 = 10 - 100$		Maximum tension and shear service load $N_{S,max} = V_{S,max}$ [N]
		Rigid cables or conduits
Acceptable gap for serviceability limit state $\beta \geq 1.5$	1	32
Acceptable gap for local failure $\beta \geq 3.3$	2	32

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Rafael Garcia
BU Head

Klaus Bertsch
Head of Quality Direct Fastening

Hilti Aktiengesellschaft, Schaan: 16.06.2025