

DECLARATION OF PERFORMANCE

No. 0432-CPR-00242-03

1. Unique identification code of the product type:

Torque controlled expansion anchor Hilti HST4-R HST4

2. Intended use/es:

Product	Intended use
Metal anchors for use in concrete	Product for fixing to- or connecting/supporting of- building structures

3. Manufacturer:

Hilti Aktiengesellschaft Business Unit Anchors, 9494 Schaan, Principality of Liechtenstein

4. System/s of AVCP:

System 1

5. European Assessment Document

EAD 330232-01-0601

European Technical Assessment:

ETA-21/0878 (09.10.2025)

Technical Assessment Body:

CSTB – Centre Scientifique et Technique du Batiment

Notified body/ies:

0432 - MPA NRW

6. Declared performance/s:**Mechanical resistance and stability (BWR 1)**

Essential characteristic	Performance
Characteristic resistance for static and quasi static loads, displacements	See Annex C1 - C11
Characteristic resistance for seismic performance category C1	See Annex C12, C13
Characteristic resistance for seismic performance category C2, displacements	See Annex C14 - C16
Durability	See Annex B1

Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorage satisfy requirements for class A1
Resistance to fire	See Annex C17 - C19

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above

Signed for and on behalf of the manufacturer by:

**Lars Taenzer**

Business Unit Head

Business Unit Anchor

**Jürgen Gebhard**

Head of Quality

Business Unit Anchor